Polska

Certificate of welding processes according to PN-EN ISO 3834-2:2007 covers the following range:

Product and scope of application:	Steel structures, pressure and non pressure vessels, road and rail bridges, container semitrailers
Product standard/specification:	ISO 15609-1, ISO 15614-1, ISO 13916, ISO 17635, ISO 17662, ISO 14555.
Base materials:	1.1, 1.2, 1.3, 1.4, 2.1, 2.2
Dimensions:	Material thickness up to 160,0 mm Pipe diameters to Ø 4000,0 mm Range of wall thickness from 3,0 to 160,0 mm
Welding methods:	111 – Manual metal arc welding 121 – Submerged arc welding with solid wire electrode 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – Drawn arc stud welding with ceramic ferrule or shielding gas
Welding supervisor:	Michał Jędrych (EWE / IWE)
Deputy of welding supervisor:	Krzysztof Stępień (IWE) Grzegorz Walaszczyk (IWE)
Non destructive testing personnel:	
Person responsible for non destructive testing:	Adam Motyka (MT2, UT2)
Deputy of non destructive testing responsible person:	---

REMARKS: The certification was granted in accordance with the certification program PR3834, date 01.02.2019.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 18.11.2019

TÜV SÜD Polska Sp. z o.o. * Centrum Certyfikacji *

Mieczysław Obiedziński
CEO