



Polska

WELDING CERTIFICATE

Issue No. 2 of 18th of November 2019

for:

**Przedsiębiorstwo Produkcyjno - Usługowo - Handlowe
"KONSTALEX" Sp. z o.o.**

ul. Sucharskiego 49, 97-500 Radomsko, Poland

1. Scope of the certificate:

Manufacturing of steel structural components according to requirements of EN 1090-2:2018.

2. Type of products:

Steel structural components in execution classes EXC1, EXC2, EXC3, EXC4.

3. Powers for welding:

- The quality requirements for fusion welding of metallic materials of EN ISO 3834-2:2005 in the scope of manufacturing of products listed in point 2 are fulfilled.

- Parent metal groups (according to ISO/TR 15608):

1.1, 1.2, 1.3, 1.4, 2.1, 2.2

- Welding processes and allied processes (according to EN ISO 4063):

111	Manual metal arc welding
121	Submerged arc welding with solid wire electrode
135	MAG welding with solid wire electrode
136	MAG welding with flux cored electrode
783	Drawn arc stud welding with ceramic ferrule or shielding gas

- Authorised welding supervision:

Name, Surname	Function	Qualifications
JĘDRYCH Michał	Welding Supervisor	EWE/IWE
STĘPIEŃ Krzysztof	Deputy of Welding Supervisor	IWE
WALASZCZYK Grzegorz	Deputy of Welding Supervisor	IWE

4. Other applied processes:

Mechanical fastening, assembly on-site, surface protection, thermic cutting,

This welding certificate will remain valid as long as no cases occur listed in point B.4.1 of EN 1090-1:2009+A1:2011 and unless the certificate of conformity of the Factory Production Control is not suspended or withdrawn by the notified body.

Remarks: - - -

Warsaw, 18.11.2019



Mieczysław Obiedziński
CEO